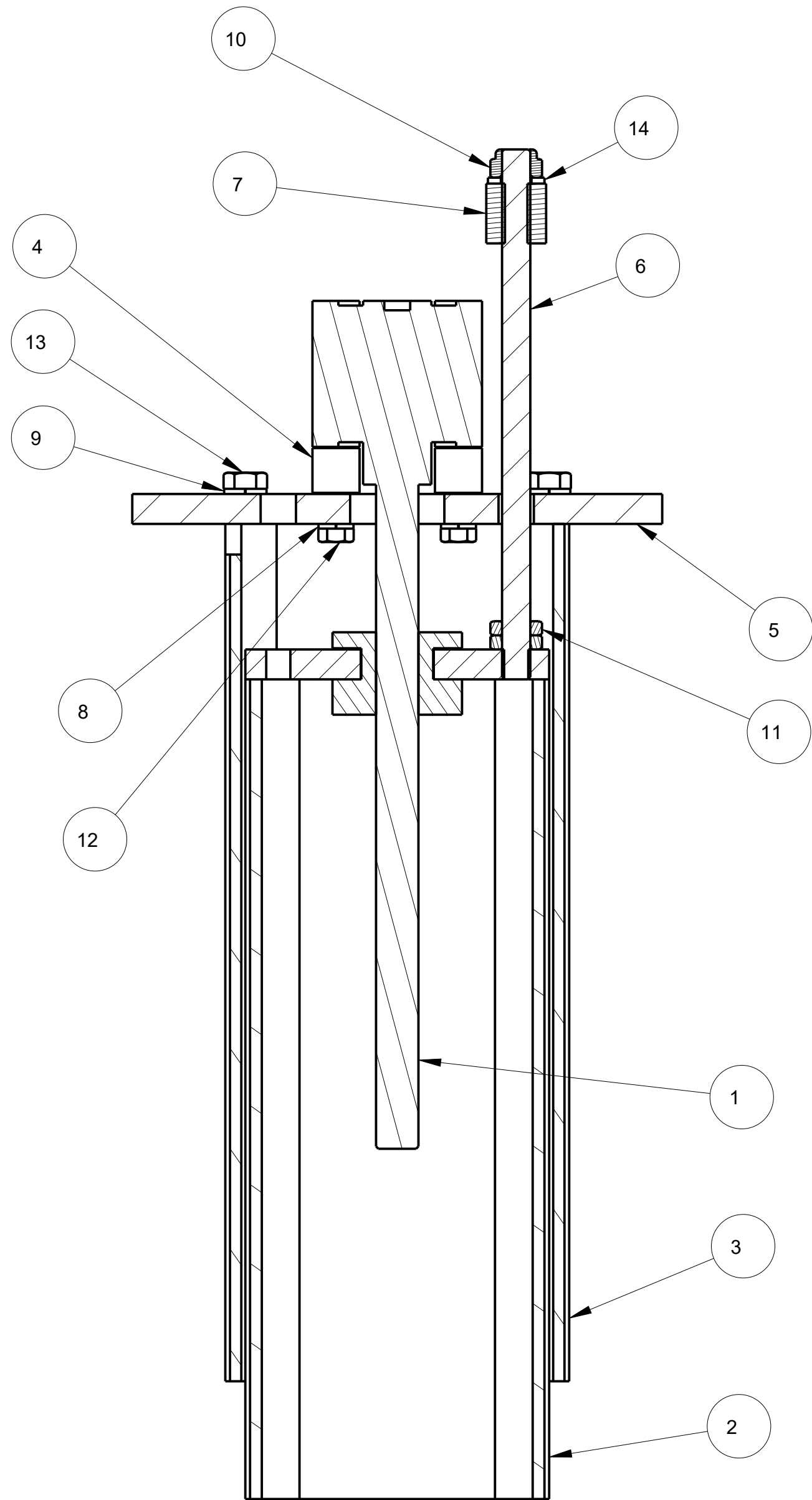
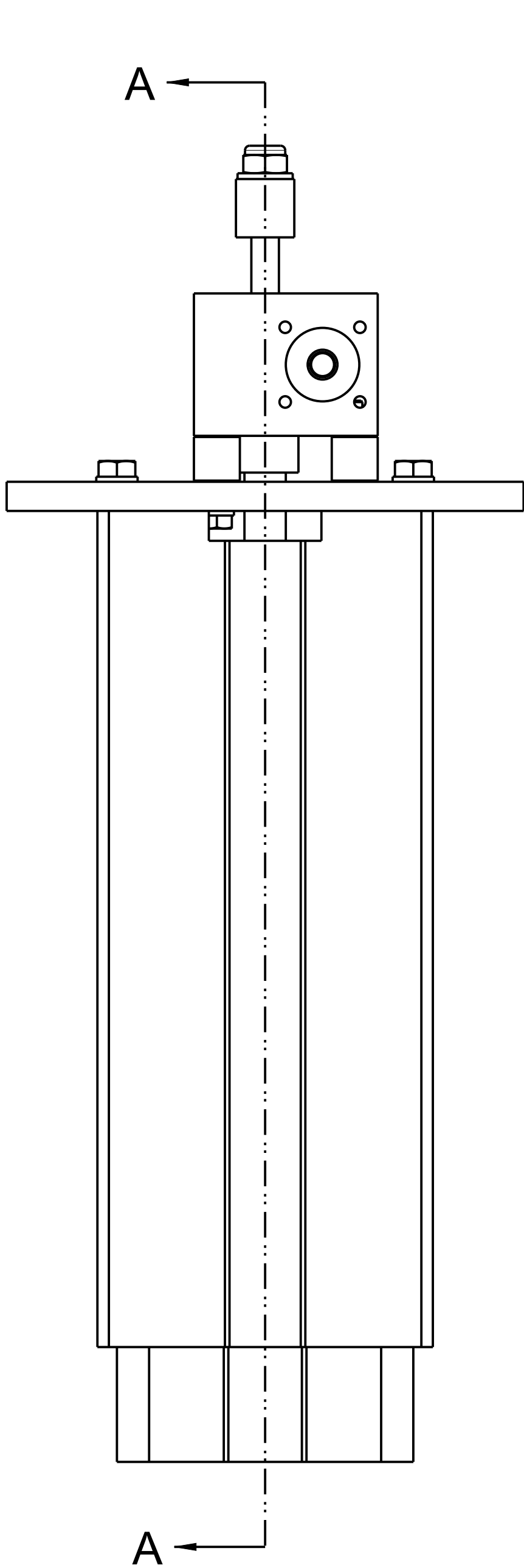




SECTION A-A

| ITEM | QTY | DESCRIPTION                            | PART NUMBER    |
|------|-----|----------------------------------------|----------------|
| 1    | 1   | SCREW JACK, 0.5 TON TR18X4 4:1         | U5000188P      |
| 2    | 1   | ASSY, INNER PILLAR                     | U5000947M      |
| 3    | 1   | GUIDING PILLAR                         | U5000949M      |
| 4    | 4   | SPACER, 9 x 20 x 20                    | U5001097M-0170 |
| 5    | 1   | PILLAR SUPPORT PLATE                   | U5000952M      |
| 6    | 1   | THREADED ROD, M12 X 225                | U5001301M-0004 |
| 7    | 1   | POLYURETHANE TUBE, 3/8" ID X 1" LG     | U5001629P      |
| 8    | 4   | M8 STD SPRING LOCK WASHER SS           | U6002564P_EXP  |
| 9    | 4   | M10 STD SPRING LOCK WASHER SS          | U6002565P_EXP  |
| 10   | 1   | HEX LOCK NUT, M12X1.75 SS              | U6002681P_EXP  |
| 11   | 2   | EXP" HEX JAM NUT, M12X1.75 (STN STL)   | U6002698P_EXP  |
| 12   | 4   | SCREW HHCS, M8x50 SS                   | U6002769P_EXP  |
| 13   | 4   | SCREW HHCS, M10x45 SS                  | U6002788P_EXP  |
| 14   | 1   | "EXP" M12 METRIC FLAT WASHER (ZN PLTD) | U6002541P_EXP  |

|      |                                                                   |         |         |
|------|-------------------------------------------------------------------|---------|---------|
| E    | ITEM 4 WAS U5000950M QTY 2                                        | BCD     |         |
| D    | REMOVED SHEET 2 FROM DRAWING<br>REMOVED ITEM 15 (U5000942M_SUBA1) | RT      |         |
| C    | ITEM 1 WAS U5002696P PER ECN001650                                | 2/2/18  |         |
| B    | ITEM 14 WAS ADDED PER ECN000757                                   | MF      |         |
| A    | CNG P/N ON ITEM 1 WAS U5000188P;<br>ECN000397                     | 9-30-04 |         |
| REV. | DESCRIPTION                                                       | PBK     | RT      |
|      |                                                                   | 4/27/04 | 5-13-04 |
|      |                                                                   | BY      | CHK'D   |
|      |                                                                   | DATE    | DATE    |

|                                                                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                  |                                                                                 |                     |
|-------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|--------------------------------------------------------------------------------------------------|---------------------------------------------------------------------------------|---------------------|
| NOTICE: THIS DRAWING AND ALL DATA, DESIGNS, STRUCTURES AND DESCRIPTIONS SHOWN THEREON ARE OUR PROPERTY. ALL PATENTABLE AND/OR COPYRIGHTABLE MATTER THEREON HAS BEEN PROTECTED BY APPLICATIONS FOR PATENT AND/OR COPYRIGHT. THIS DRAWING IS LOANED FOR A SPECIFIC PURPOSE AND MUST BE RETURNED ON DEMAND, AND MAY NOT BE COPIED, REPRODUCED, OR DUPLICATED IN WHOLE OR IN PART, WITHOUT OUR SPECIFIC AUTHORIZATION IN WRITING. |                                                                                                  |                                                                                 |                     |
| 1250M<br>MACHINE                                                                                                                                                                                                                                                                                                                                                                                                              | 5005<br>SERIAL NUMBER                                                                            | CARTON FEEDER<br>SUB ASSEMBLY                                                   | REMARKS             |
| UNLESS OTHERWISE SPECIFIED: ALL DIMENSIONS MILLIMETER, DO NOT SCALE DRAWING                                                                                                                                                                                                                                                                                                                                                   |                                                                                                  | MATERIAL: SEE BOM                                                               |                     |
| GENERAL TOLERANCE:<br>HOLE, SLOT H/2<br>OTHERS $\pm 12$                                                                                                                                                                                                                                                                                                                                                                       | CONCENTRICITY $\pm 0.02$<br>PERPENDICULARITY $\pm 0.02/\text{CM}$<br>ANGULARITY $\pm 0.25^\circ$ | BREAK SHARP CORNERS<br>REMOVE ALL BURRS<br>FINISHED SURFACES 3.2 $\sqrt{(125)}$ | FINISH:             |
| DRW BY: M. FLAGG                                                                                                                                                                                                                                                                                                                                                                                                              |                                                                                                  | CHK'D : .....                                                                   | ENGR. BY : M. FLAGG |
| DATE: 05-Dec-03                                                                                                                                                                                                                                                                                                                                                                                                               |                                                                                                  | DATE : .....                                                                    | DATE : .....        |
| TITLE: ASSY, TAA ACTUATOR, 200 MM, LH                                                                                                                                                                                                                                                                                                                                                                                         |                                                                                                  |                                                                                 |                     |
| 1/2<br>SCALE                                                                                                                                                                                                                                                                                                                                                                                                                  | Released<br>LEVEL                                                                                | C<br>DRW. SIZE                                                                  | U5000942S_CFG1      |
| E<br>REV                                                                                                                                                                                                                                                                                                                                                                                                                      | N/A<br>VER                                                                                       | 1/1<br>SHEETS                                                                   |                     |